

Safety Data Sheet

According to Australia Model Code of Practice for the preparation of
Safety Data Sheets for Hazardous Chemicals (GHS)



SECTION 1: Identification

Product Identifier	Food Machinery Oil
Code	LBPH778726
Other means of identification	Phillips 66 Food Machinery Oil 32 Phillips 66 Food Machinery Oil 46 Phillips 66 Food Machinery Oil 68 Phillips 66 Food Machinery Oil 100 Phillips 66 Food Machinery Oil 220
Recommended use of the chemical and restrictions on use	
Recommended use	Food Grade Machinery Lubricant
Restrictions on use	All others
24 Hour Emergency Phone Number	CHEMTREC Australia +612 9037 2994 CHEMTREC Global +011 703 527 3887

Details of manufacturer or importer

Manufacturer/Supplier

Phillips 66 Lubricants
P.O. Box 4428
Houston, TX 77210

SDS Information

Phone: 800-762-0942
Email: SDS@P66.com
URL: www.Phillips66.com/SDS

Customer Service

Australia: 1300 744 554

Australian Importer

Oil & Energy Pty Ltd
20 Ambitious Link
Bibra Lake WA 6163

Australian Importer

Pacific Petroleum Products
1628 Ipswich Rd
Rocklea QLD 4106

SECTION 2: Hazard identification

Classified Hazards

Not classified as a hazardous substance in accordance with the criteria of Safe
Work Australia - Globally Harmonised System (GHS)

Other hazards which do not result in classification

PHNOC: None known

HHNOC: None known

Label elements, including precautionary statements

No classified hazards

SECTION 3: Composition/information on ingredients

Mixture

Chemical Name	CASRN	Concentration
White mineral oil, petroleum	8042-47-5	>80
Butene, homopolymer	9003-29-6	<20
Other components not contributing to product hazard(s)	VARIOUS	<5

¹ All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4: First aid measures

Description of necessary first aid measures

Eye Contact: If irritation or redness develops from exposure, flush eyes with clean water. If symptoms persist, seek medical attention.

Skin Contact: Remove contaminated shoes and clothing and cleanse affected area(s) thoroughly by washing with mild soap and water or a waterless hand cleaner. If irritation or redness develops and persists, seek medical attention.

Inhalation: First aid is not normally required. If breathing difficulties develop, move victim away from source of exposure and into fresh air in a position comfortable for breathing. Seek immediate medical attention.

Ingestion: First aid is not normally required; however, if swallowed and symptoms develop, seek medical attention.

Symptoms caused by exposure: Inhalation of oil mists or vapours generated at elevated temperatures may cause respiratory irritation. Accidental ingestion can result in minor irritation of the digestive tract, nausea and diarrhea. Prolonged or repeated contact may dry skin and cause irritation.

Medical attention and special treatment: Acute aspirations of large amounts of oil-laden material may produce a serious aspiration pneumonia. Patients who aspirate these oils should be followed for the development of long-term sequelae. Inhalation exposure to oil mists below current workplace exposure limits is unlikely to cause pulmonary abnormalities.

SECTION 5: Firefighting measures

Suitable extinguishing equipment: Dry chemical, carbon dioxide, foam, or water spray is recommended. Water or foam may cause frothing of materials heated above 212°F / 100°C. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam.

Specific hazards arising from the chemical

Unusual Fire & Explosion Hazards: This material may burn, but will not ignite readily. If container is not properly cooled, it can rupture in the heat of a fire.

Hazardous Combustion Products: Combustion may yield smoke, carbon monoxide, and other products of incomplete combustion. Oxides of sulphur, nitrogen or phosphorus may also be formed.

Special protective equipment and precautions for fire fighters: For fires beyond the initial stage, emergency responders in the immediate hazard area should wear protective clothing. When the potential chemical hazard is unknown, in enclosed or confined spaces, a self contained breathing apparatus should be worn. In addition, wear other appropriate protective equipment as conditions warrant (see Section 8). Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapours and to protect personnel. Cool equipment exposed to fire with water, if it can be done safely. Avoid spreading burning liquid with water used for cooling purposes.

Hazchem code: None

See Section 9 for Flammable Properties including Flash Point and Flammable (Explosive) Limits

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures: This material may burn, but will not ignite readily. Keep all sources of ignition away from spill/release. Stay upwind and away from spill/release. Avoid direct contact with material. For large spillages, notify persons down wind of the spill/release, isolate immediate hazard area and keep unauthorised personnel out. Wear appropriate protective equipment, including respiratory protection, as conditions warrant (see Section 8). See Sections 2 and 7 for additional information on hazards and precautionary measures.

Environmental Precautions: Stop and contain spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorised drainage systems, and natural waterways. Use water sparingly to minimize environmental contamination and reduce disposal requirements. If spill occurs on water notify appropriate authorities and advise shipping of any hazard. Spills into or upon navigable waters, the contiguous zone, or adjoining shorelines that cause a sheen or discoloration on the surface of the water, may require notification.

Methods and material for containment and cleaning up: Notify relevant authorities in accordance with all applicable regulations. Immediate cleanup of any spill is recommended. Dike far ahead of spill for later recovery or disposal. Absorb spill with

inert material such as sand or vermiculite, and place in suitable container for disposal. If spilled on water remove with appropriate methods (e.g. skimming, booms or absorbents). In case of soil contamination, remove contaminated soil for remediation or disposal, in accordance with local regulations.

Recommended measures are based on the most likely spillage scenarios for this material; however local conditions and regulations may influence or limit the choice of appropriate actions to be taken. See Section 13 for information on appropriate disposal.

SECTION 7: Handling and storage

Precautions for safe handling: Keep away from flames and hot surfaces. Wash thoroughly after handling. Use good personal hygiene practices and wear appropriate personal protective equipment (see section 8). Spills will produce very slippery surfaces. Do not enter confined spaces such as tanks or pits without following proper entry procedures. Do not wear contaminated clothing or shoes.

Conditions for safe storage, including any compatibilities: Keep container(s) tightly closed and properly labeled. Use and store this material in cool, dry, well-ventilated area away from heat and all sources of ignition. Store only in approved containers. Keep away from any incompatible material (see Section 10). Protect container(s) against physical damage.

"Empty" containers retain residue and may be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury or death. "Empty" drums should be completely drained, properly bunged, and promptly shipped to the supplier or a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations. Before working on or in tanks which contain or have contained this material, refer to appropriate guidance pertaining to cleaning, repairing, welding, or other contemplated operations.

SECTION 8: Exposure controls/personal protection

Note: State, local or other agencies or advisory groups may have established more stringent limits. Consult an industrial hygienist or similar professional, or your local agencies, for further information.

Exposure control measures			
Chemical Name	Australia (HCIS)	ACGIH	Phillips 66
White mineral oil, petroleum	None	TWA-8hr: 5 mg/m ³ STEL: 10 mg/m ³ as Oil Mist, if Generated	None

Biological Limit Values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Engineering controls: If current ventilation practices are not adequate to maintain airborne concentrations below the established exposure limits, additional engineering controls may be required.

Eye/Face Protection: The use of eye protection that meets or exceeds EN 166 is recommended to protect against potential eye contact, irritation, or injury. Depending on conditions of use, close fitting eye protection and a face shield may be necessary.

Skin/Hand Protection: The use of gloves impervious to the specific material handled that comply with EN 374 is advised to prevent skin contact. Users should check with manufacturers to confirm the breakthrough performance of their products. Suggested protective materials: Nitrile rubber. Wear thermal insulating gloves and face shield or eye protection when working with materials that present thermal hazards (hot or cold).

Respiratory Protection: A respiratory protection programme that follows recommendations for the selection, use, care and maintenance of respiratory protective devices in EN 529:2005 should be followed whenever workplace conditions warrant a respirator's use. Where there is potential for airborne exposure above the exposure limit an approved air purifying respirator equipped with Type A, organic gases and vapours filter (as specified by the manufacturer) in combination with Type P2 - Medium efficiency particle filters may be used. Air purifying respirators provide limited protection and cannot be used in atmospheres that exceed the maximum use concentration (as directed by regulation or the manufacturer's instructions), in oxygen deficient (less than 19.5 percent oxygen) situations, or under conditions that are immediately dangerous to life and health.

Environmental Exposure Controls: Refer to Sections 6, 7, 12 and 13.

Suggestions provided in this section for exposure control and specific types of protective equipment are based on readily

available information. Users should consult with the specific manufacturer to confirm the performance of their protective equipment. Specific situations may require consultation with industrial hygiene, safety, or engineering professionals.

SECTION 9: Physical and chemical properties

Appearance:	Colourless, Transparent
Physical Form:	Liquid
Odour:	Petroleum
Odour Threshold:	Not determined
pH	Not applicable
Melting/Freezing Point:	< -9 °C
Initial Boiling Point/Range:	Not determined
Flash Point:	> 150 °C; (ASTM D93)
Evaporation Rate (nBuAc=1):	Not determined
Flammability (solid, gas):	Not applicable
Upper Explosive Limits (vol % in air):	Not determined
Lower Explosive Limits (vol % in air):	Not determined
Vapour Pressure:	Not determined
Vapour Density	>1
Relative Density (water=1):	0.86 - 0.88 @ 15.6°C
Solubility (ies):	Solubility in water: Negligible
Partition Coefficient (n-octanol/water) (Kow):	Not determined
Auto-ignition Temperature:	Not determined
Decomposition Temperature:	Not determined
Viscosity:	5 - 23 cSt @ 100°C; 32 - 250 cSt @ 40°C
Other physical or chemical parameters relevant to health and safety	
Pour Point:	< -12 °C
Bulk Density:	7.2 - 7.3 lbs/gal

SECTION 10: Stability and reactivity

Reactivity: Not chemically reactive.

Chemical stability: Stable under normal ambient and anticipated conditions of use.

Possibility of hazardous reactions: Hazardous reactions not anticipated.

Conditions to avoid: Extended exposure to high temperatures can cause decomposition. Avoid all possible sources of ignition.

Incompatible materials: Avoid contact with strong oxidizing agents and strong reducing agents.

Hazardous decomposition products: Not anticipated under normal conditions of use.

SECTION 11: Toxicological information

Information on Toxicological Effects

Substance / Mixture

Acute Toxicity	Hazard	Additional Information	LC50/LD50 Data
Inhalation	Unlikely to be harmful		>5 mg/L (mist, estimated)
Dermal	Unlikely to be harmful		> 2 g/kg (estimated)
Oral	Unlikely to be harmful		> 5 g/kg (estimated)

Likely Routes of Exposure: Inhalation, eye contact, skin contact

Skin Corrosion/Irritation: Causes mild skin irritation. Repeated exposure may cause skin dryness or cracking.

Serious Eye Damage/Irritation: Causes mild eye irritation.

Skin Sensitisation: No information available on the mixture, however none of the components have been classified for skin sensitisation (or are below the concentration threshold for classification).

Respiratory Sensitisation: No information available.

Germ Cell Mutagenicity: No information available on the mixture, however none of the components have been classified for germ cell mutagenicity (or are below the concentration threshold for classification).

Carcinogenicity: No information available on the mixture, however none of the components have been classified for carcinogenicity (or are below the concentration threshold for classification).

Reproductive Toxicity: No information available on the mixture, however none of the components have been classified for reproductive toxicity (or are below the concentration threshold for classification).

Specific Target Organ Toxicity (Single Exposure): No information available on the mixture, however none of the components have been classified for target organ toxicity (or are below the concentration threshold for classification).

Specific Target Organ Toxicity (Repeated Exposure): No information available on the mixture, however none of the components have been classified for target organ toxicity (or are below the concentration threshold for classification).

Aspiration Hazard Not expected to be an aspiration hazard

Information on Toxicological Effects of Components

White mineral oil, petroleum

Carcinogenicity: The petroleum base oils contained in this product have been highly refined by a variety of processes including severe hydrocracking/hydroprocessing to reduce aromatics and improve performance characteristics. All of the oils meet the IP-346 criteria of less than 3 percent PAH's and are not considered carcinogens by NTP, IARC, or OSHA.

SECTION 12: Ecological information

Ecotoxicity: Acute aquatic toxicity studies on samples of lubricating base oils show acute toxicity values greater than 1000 mg/L. These tests were carried out on the water accommodated fraction. Results are consistent with the predicted aquatic toxicity of these substances based on their hydrocarbon composition.

Persistence and Degradability: Highly refined base oils are complex combinations of individual hydrocarbon species. Based on the known or expected properties of individual constituents, category members are not predicted to be readily biodegradable. Some hydrocarbon constituents of highly refined base oil are predicted to meet the criteria for persistence; on the other hand some components can be easily degraded by microorganisms under aerobic conditions.

Bioaccumulative Potential: Log Kow values measured for the hydrocarbon components of this material range from 4 to over 6, and therefore would be regarded as having the potential to bioaccumulate. In practise, metabolic processes may reduce bioconcentration.

Mobility in Soil: Volatilisation to air is not expected to be a significant fate process due to the low vapour pressure of this material. In water, these base oils will float and spread over the surface at a rate dependent upon viscosity. In soil and sediment, hydrocarbon components will show low mobility with adsorption to sediments being the predominant physical process. The main fate process is expected to be slow biodegradation of the hydrocarbon constituents in soil and sediment.

Other adverse effects: None anticipated.

SECTION 13: Disposal considerations

Disposal Recommendations: This material under most intended uses would become "waste oils" due to contamination by physical or chemical impurities. Whenever possible, recycle "waste oils" in accordance with current national and regional provisions.

Empty Containers: Container contents should be completely used and containers emptied prior to discard. Empty drums should be properly sealed and promptly returned to a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with applicable regulations.

SECTION 14: Transport information

UN Number: Not regulated
UN proper shipping name: None
Transport hazard class(es): None
Packing Group: None
Environmental Hazards: This product does not meet the ADG/UN/IMDG/IMO criteria of a marine pollutant
Special precautions for user: None
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable
Hazchem code: None

SECTION 15: Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
No Poisons Schedule number allocated.

National Pollutant Inventory (NPI)

Chemical Name	National Pollutant Inventory (NPI)
Butene, homopolymer	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total

The Montreal Protocol on Substances that Deplete the Ozone Layer
Not applicable

The Stockholm Convention on Persistent Organic Pollutants
Not applicable

The Rotterdam Convention on the Prior Informed Consent Procedure for Certain Hazardous Chemicals and Pesticides in International Trade
Not applicable

Control of Transboundary Movements of Hazardous Wastes and their Disposal (Basel Convention)
Not applicable

Inventory Status:

All components are listed on the Australian Inventory of Chemical Substances (AICS) or are exempt.

SECTION 16: Other information

Issue Date:	Previous Issue Date:	SDS Number	Status:
04-Apr-2018	None	LBPH778726	FINAL

Revised Sections or Basis for Revision:
New SDS

Guide to Abbreviations:

ACGIH = American Conference of Governmental Industrial Hygienists; CASRN = Chemical Abstracts Service Registry Number; CEILING = Ceiling Limit (15 minutes); GHS = Globally Harmonized System; HCIS = Hazardous Chemical Information System; IARC = International Agency for Research on Cancer; IOPC = International Oil Pollution Compensation; LEL = Lower Explosive Limit; NE = Not Established; NTP = National Toxicology Program; STEL = Short Term Exposure Limit (15 minutes); TLV = Threshold Limit Value (ACGIH); TWA = Time Weighted Average (8

hours); UEL = Upper Explosive Limit;

Disclaimer of Expressed and implied Warranties:

The information presented in this Safety Data Sheet is based on data believed to be accurate as of the date this Safety Data Sheet was prepared. HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, OR ANY OTHER WARRANTY IS EXPRESSED OR IS TO BE IMPLIED REGARDING THE ACCURACY OR COMPLETENESS OF THE INFORMATION PROVIDED ABOVE, THE RESULTS TO BE OBTAINED FROM THE USE OF THIS INFORMATION OR THE PRODUCT, THE SAFETY OF THIS PRODUCT, OR THE HAZARDS RELATED TO ITS USE. No responsibility is assumed for any damage or injury resulting from abnormal use or from any failure to adhere to recommended practices. The information provided above, and the product, are furnished on the condition that the person receiving them shall make their own determination as to the suitability of the product for their particular purpose and on the condition that they assume the risk of their use. In addition, no authorisation is given nor implied to practice any patented invention without a licence.